

ETHYL ACETATE - SALES SPECIFICATION

| Test Description | Test Method | Unit of Measure | Specification |
|------------------------|-------------|-----------------|-------------------|
| Appearance | Visual | - | Clear |
| Density @ 20 °C (Vac) | ASTM D 4052 | Kg/l | 0.902 |
| Colour | ASTM D 1209 | Pt-Co | 10 max |
| Distillation IBP | ASTM D 850 | °C | 75 min |
| Distillation DP | ASTM D 850 | °C | 78 max |
| Acidity as Acetic Acid | ASTM D 1613 | ppm | 50 max |
| Purity | ASTM D 1319 | % Weight | 99.5 min |
| Residual Odour | ASTM D 1296 | - | No Residual Odour |
| Alcohol | ASTM D 3545 | ppm | 300 max |
| Water Content | ASTM D 1364 | ppm | 300 max |